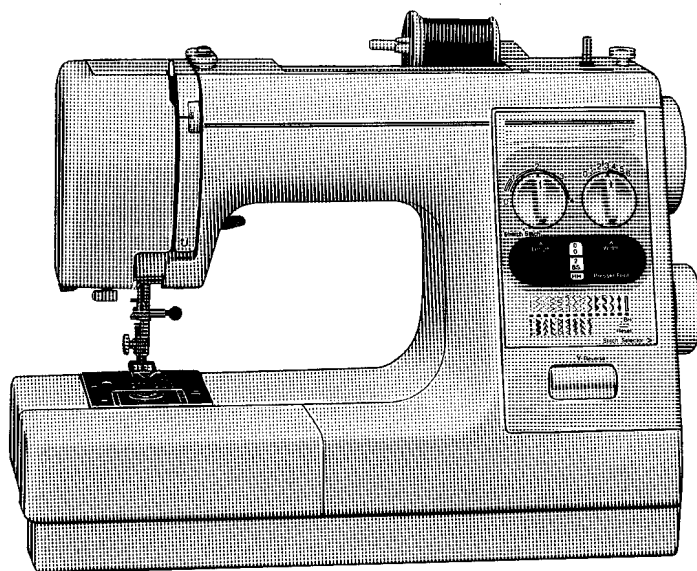
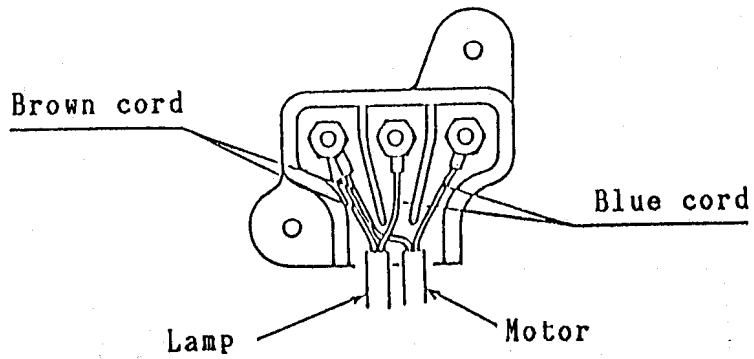


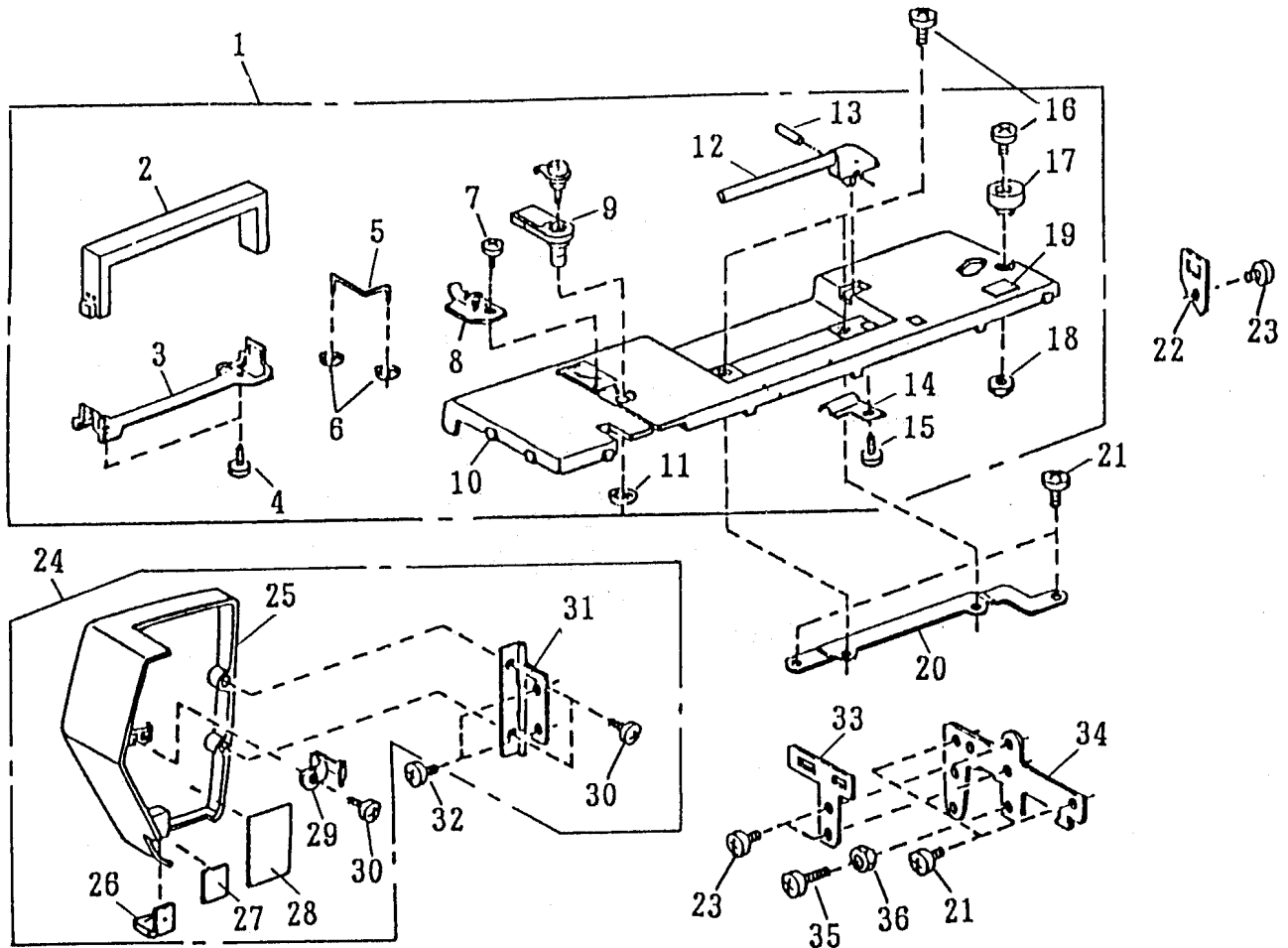
Servicing Manual



MY *S*TYLE 22

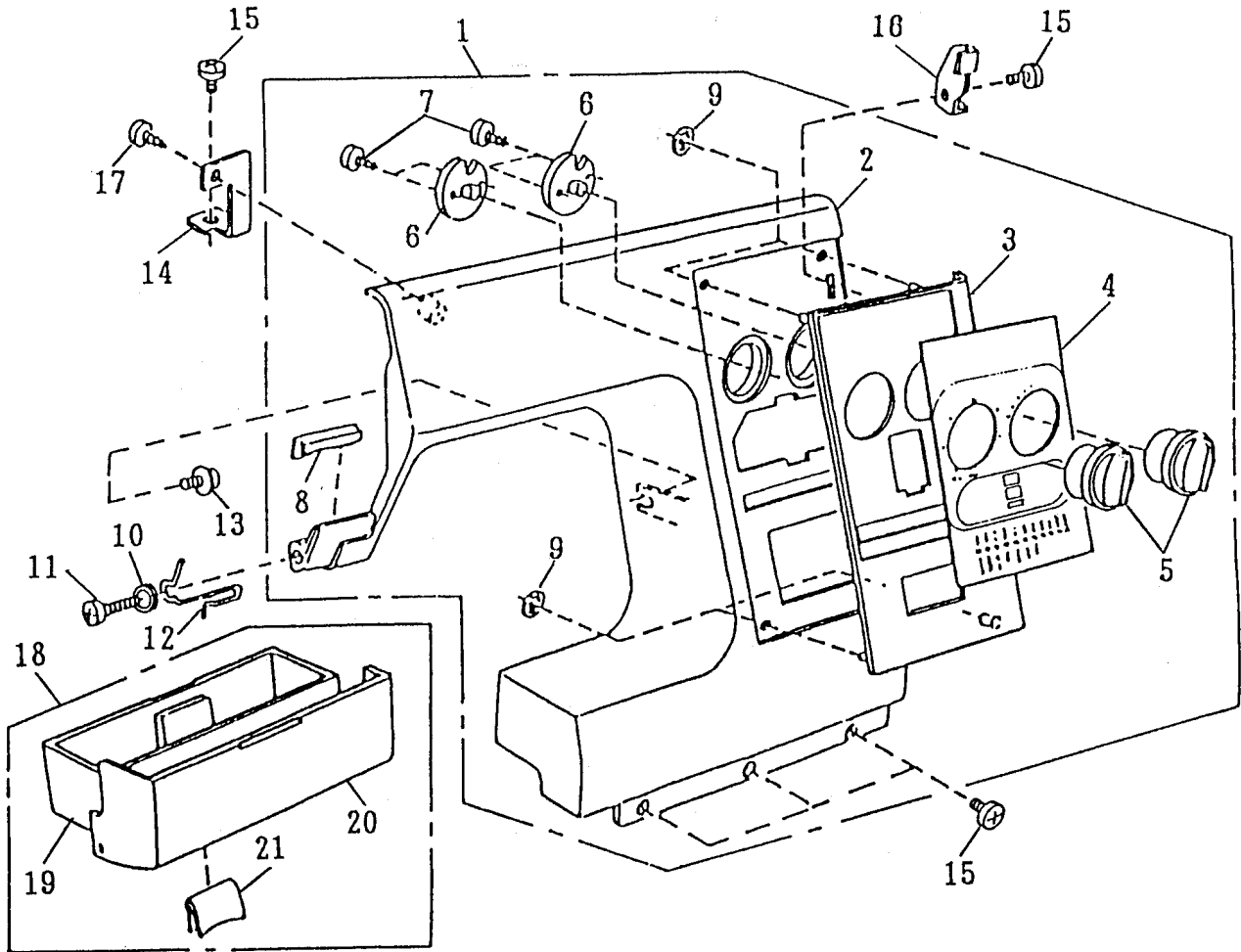
For 240V





NO	Part NO	Part Name	NO	Part No	Part Name
1	654632002	Top cover unit	26	822532008	Thread cutter
2	654103009	Handle	27	724024005	Sticker
3	654104000	Handle set plate	28	724025006	Face plate sticker
4	000107802	Tapping screw 3 x 10B	29	650025004	Face plate spring
5	652013005	Top cover thread guide	30	000076317	Set screw 3 x 10
6	000014100	Snap ring CS-2	31	366501009	Face plate hinge
7	000162001	Set screw 2.6 x 5B	32	000081119	Set screw 4 x 6
8	654633003	T. cover thread guide unit	33	652021006	Top cover sup. plate
9	650503506	Thread guide body unit	34	652024009	Lampsocket set plate
10	654102008	Top cover	35	000104809	Set screw 3 x 35
11	000014409	Snap ring CS-8	36	000160102	Adjustable nut 4
12	724206106	Spool pin			
13	822017002	Spool pin shaft			
14	724207004	Spool pin spring			
15	000107318	Tapping screw 3 x 8B			
16	000101828	Set screw 4 x 16			
17	652016101	Bobbin winder stopper			
18	000061205	Nut			
19	366812006	Top cover sticker			
20	654105001	Top cover set plate			
21	000081005	Set screw 4 x 8			
22	652022007	Top cover supporting plate			
23	000101404	Set screw 4 x 6			
24	654604005	Face plate unit			
25	654007002	Face plate			

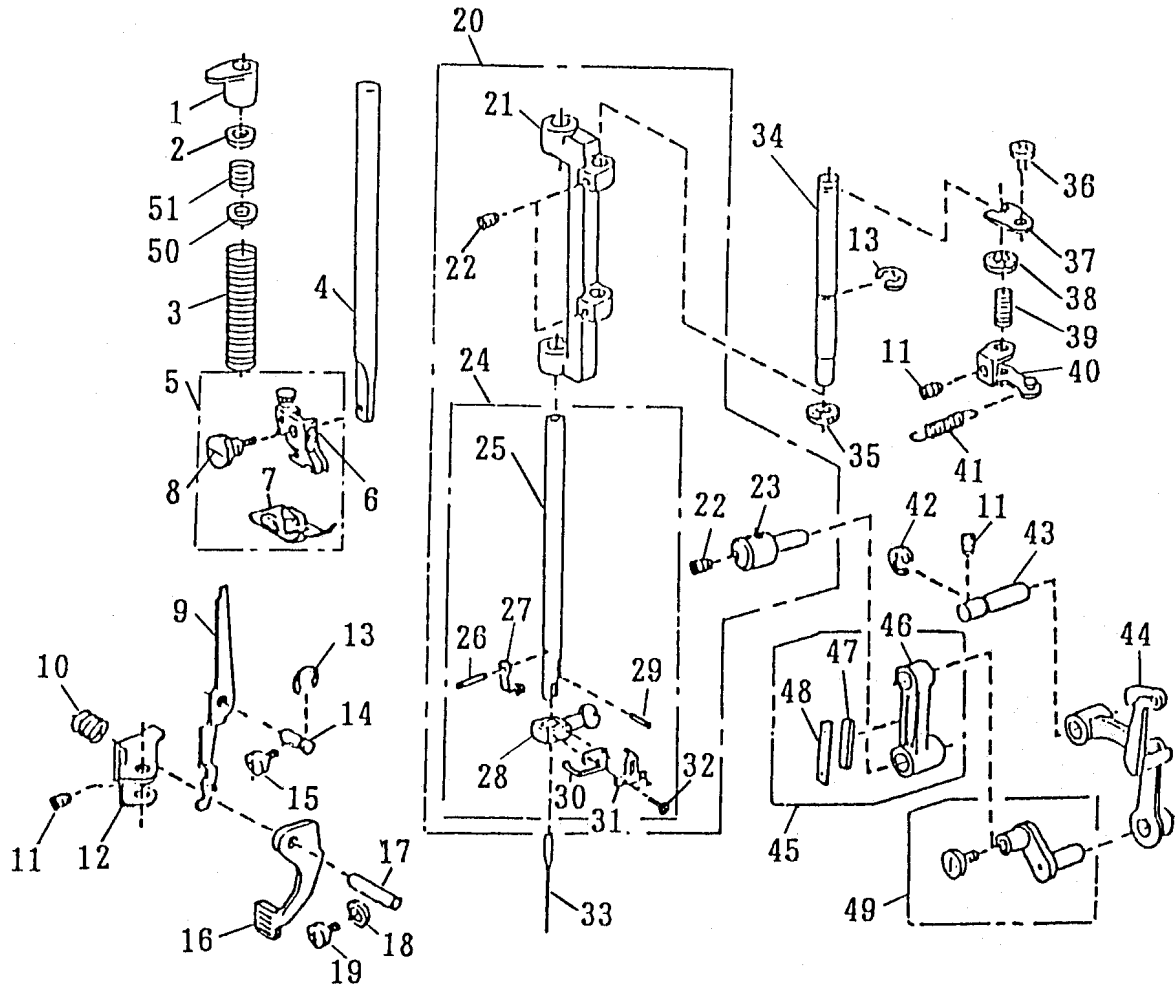
Part list for Model MS2522



NO	Part NO	Part Name
1	654616505	Front panel unit
2	654047107	Front panel
3	654131017	Pattern plate frame
4	654082001	Pattern plate
5	652085400	Dial
6	652086009	Dial frange
7	000107802	Tapping screw 3 x 10B
8	652087000	Thread guard plate
9	000014007	Snap ring CS-4
10	000071013	Washer 4
11	000093608	Set screw 3.5 x 30
12	652045006	Arm thread guide
13	000115607	TP set screw 4 x 8
14	652088001	Front panel set plate A
15	000081005	Set screw 4 x 8
16	652089002	Front panel set plate B
17	000107307	Tapping screw 3 x 8B
18	654601002	Extension table unit
19	652006108	Extension table
20	654001006	Extension table cover
21	686010007	Extension table spring
22		
23		
24		
25		

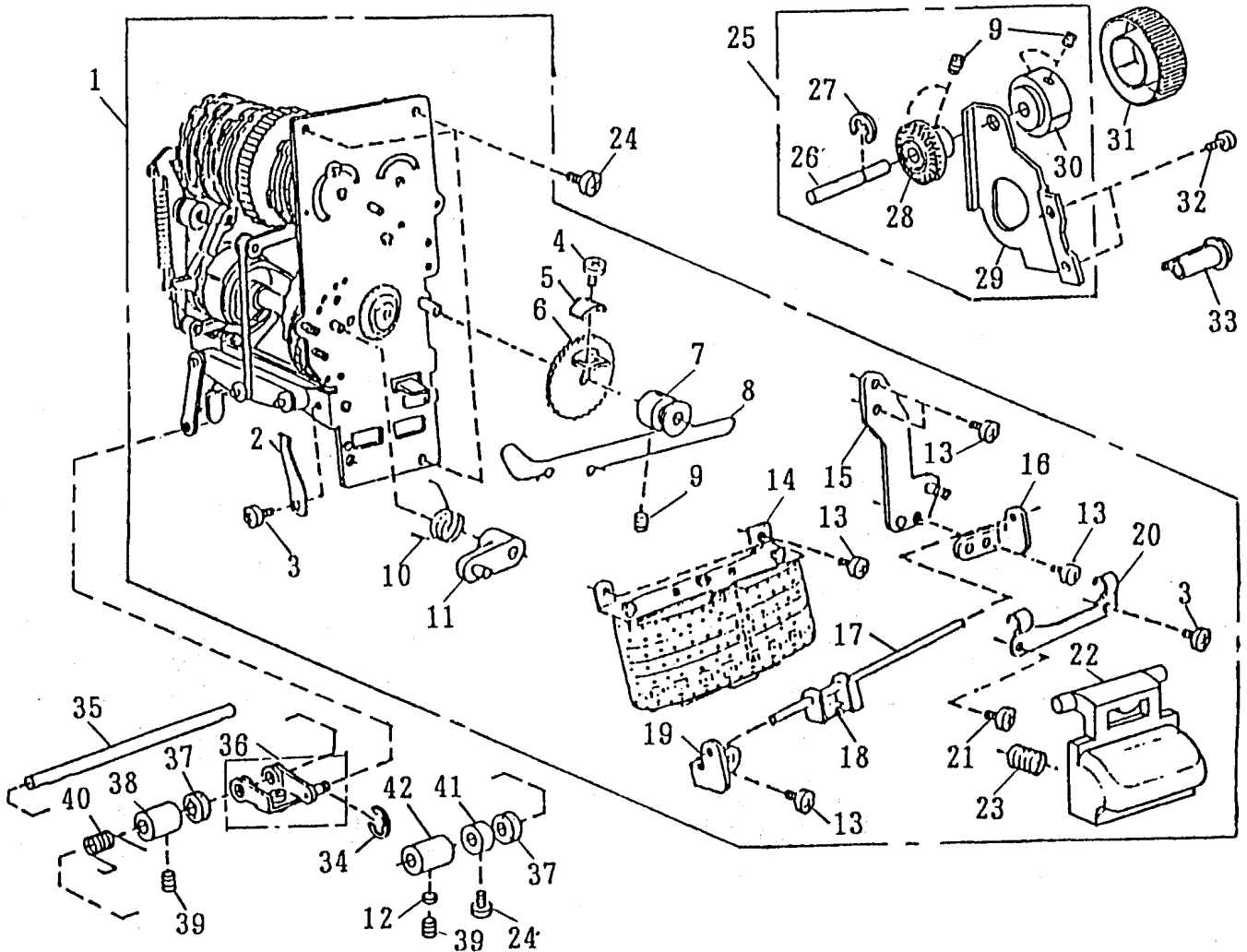
NO Part No Part Name

Part list for Model MS2522



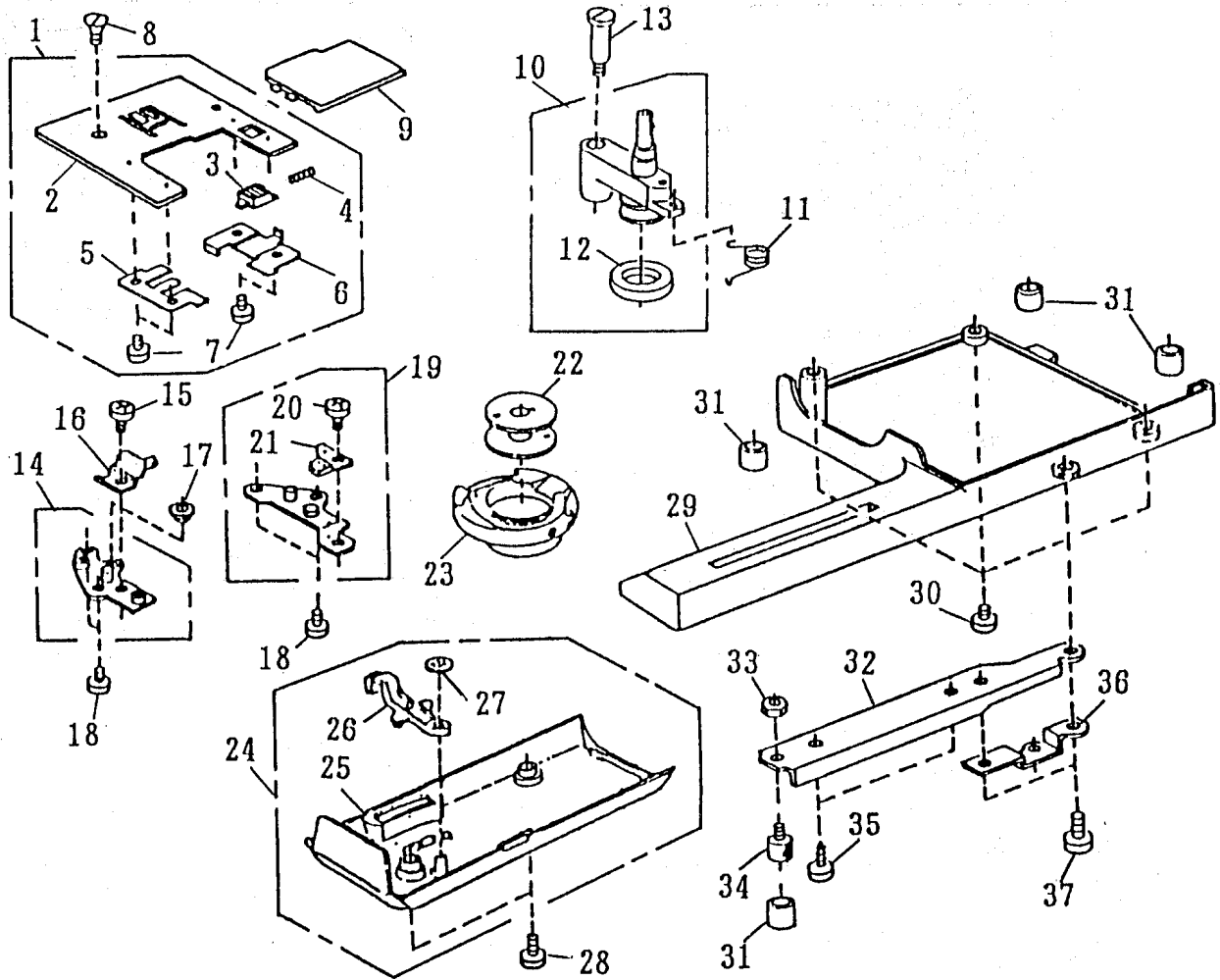
NO	Part NO	Part Name	NO	Part No	Part Name
1	652104004	Presser bar bushing	27	822324005	Needle guide plate
2	826055004	Washer	28	822506014	Needle clamp screw
3	826006000	Presser bar spring	29	000004901	Spring pin 1.6 x 5
4	652166004	Presser bar	30	322329000	N. bar thread guide
5	685503010	Presser foot com. unit	31	822330004	N. clamp set plate
6	804509000	Foot holder unit	32	000105501	Set screw 1.6 x 2.5
7	685502019	Presser foot unit	33	102408089	Needle HA1-14
8	647112009	Thumb screw	34	650033005	N. bar sup. shaft
9	652146008	Thread release lever	35	652044005	Felt
10	102222009	Darner spring	36	000101404	Set screw 4 x 6
11	000111108	H. socket screw 4 x 6	37	650034006	Set plate
12	686074009	Presser bar bracket	38	822063003	Felt 1
13	000001609	Snap ring E-5	39	650036008	Spring
14	652042003	Thread release lever pin	40	650035007	Zigzag swing arm
15	000081005	Set screw 4 x 8	41	650037009	Spring
16	652145007	Presser lifter	42	000001702	Snap ring E-6
17	822072005	Presser lifter pin	43	650062003	Take-Up lever shaft
18	000072302	Washer 4	44	820511005	Take-Up lever unit
19	000103509	Set screw 4 x 10	45	650607006	N. bar con. rod unit
20	686611004	N. bar supporter com. unit	46	650039001	N. bar con. rod
21	650038000	Needle bar supporter	47	650040005	Felt
22	000111201	H. socket screw 4 x 4	48	650041006	Felt set plate
23	650100004	N. bar connecting stud	49	652512009	N. bar crank pin unit
24	822658001	Needle bar unit	50	652201002	Set plate
25	822322003	Needle bar	51	826056005	Spring
26	822323004	Stopper pin			

Part list for Model MS2522

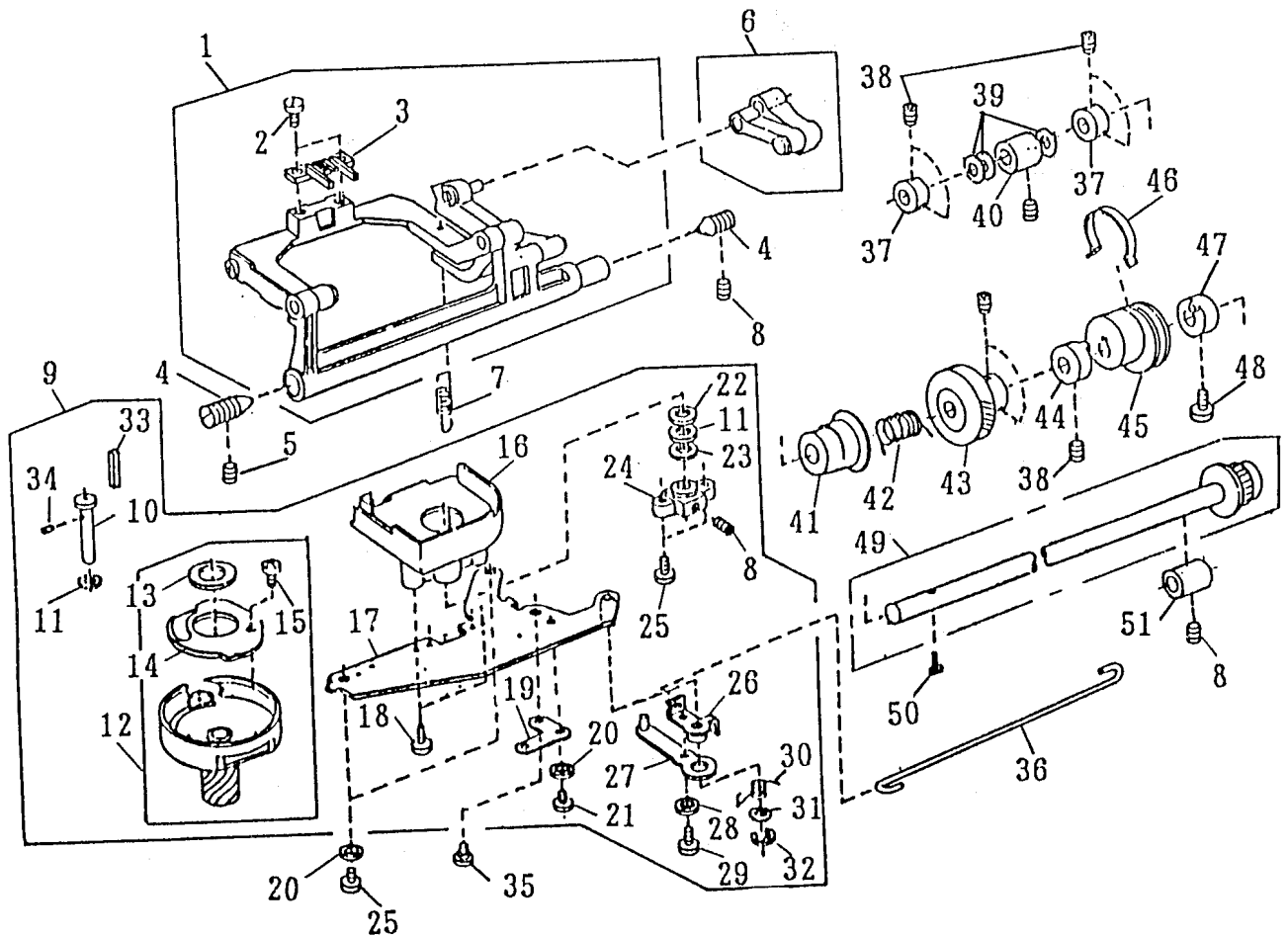


NO	Part NO	Part Name
1	654638101	Zigzag mech. unit
2	852075005	Select devide spring
3	652203004	Set screw 3 x 3.5
4	000077112	Set screw 3 x 5
5	654026007	Washer
6	654025008	Tape feed teeth wheel
7	654122004	Indicating ring
8	654124006	Strings
9	000111201	H. socket screw 4 x 4
10	654032006	Tension lever spring
11	652068005	Tension lever
12	650175000	Set screw base plate
13	000103808	Set screw 3 x 5
14	654611603	Guide tape unit
15	654612006	Ind. guide set plate unit
16	654028009	Ind. guide right base
17	652072002	Indicating guide
18	654030004	Indicating needle
19	654029000	Ind. guide left base
20	654054004	R button hinge
21	000101105	Set screw 3 x 4
22	654126008	R button
23	652077007	R button spring
24	000081005	Set screw 4 x 8
25	654641004	Select dial shaft unit

NO	Part No	Part Name
26	753203103	Select dial shaft
27	000001609	Snap ring E-5
28	654128000	Dial teeth wheel
29	654045002	Dial set plate
30	753202009	Select dial tube
31	753201008	Select dial
32	000101404	Set screw 4 x 6
33	850162509	SS adjusting knob
34	000002105	Snap ring E-3
35	650091001	Feed shaft
36	652607002	Feed adj. arm unit
37	822063003	Felt
38	650092002	F. shaft rear bushing
39	000111108	H. socket screw 4 x 6
40	652050004	Fed adjuster spring
41	820387000	Ring
42	625144002	F. shaft front bushing

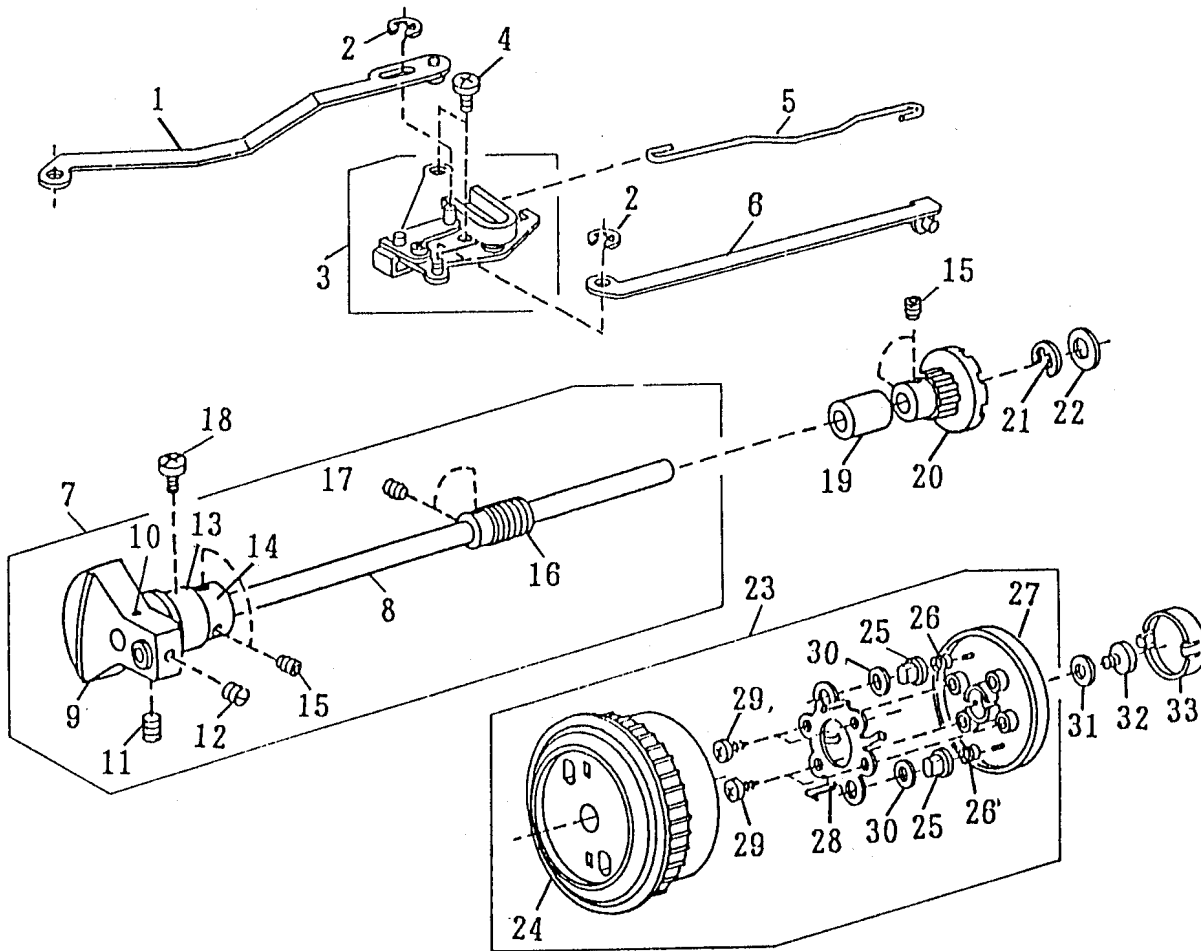


NO	Part NO	Part Name	NO	Part No	Part Name
1	753603004	Needle plate unit	26	753005000	Drop lever
2	753501001	Needle plate	27	000013903	Snap ring CS-5
3	825016000	Slide plate slide block	28	000101703	Set screw 4 x 12
4	825017001	Slide block spring	29	652004302	Base plate
5	825014008	S. plate left set plate	30	000081005	Set screw 4 x 8
6	825015010	S. plate right set plate	31	647009002	Bed rubber base
7	820374004	Set screw 2 x 2.3	32	652002001	Arm leg
8	820390109	Needle plate set screw	33	000061319	Nut
9	825018208	Slide plate	34	647010006	Rub. base adj. screw
10	652506000	Bobbin winder unit	35	000075604	Set screw 4 x 12
11	823119008	Bobbin winder arm spring	36	652003002	Fixed set plate
12	647018004	Rubber ring	37	000066808	Set screw 6 x 14
13	652093009	Hinge screw			
14	650602001	N. plate l. base plate unit			
15	000103808	Set screw 3 x 5			
16	822011006	Reverse rotation stopper			
17	822314002	Nut			
18	000107503	Tapping screw 4 x 6			
19	650603002	N. plate r. base plate unit			
20	810220003	Set screw			
21	627567001	Rotation stopper unit			
22	102261103	Bobbin			
23	627569117	Bobbin holder			
24	753601002	Bed cover unit			
25	652005107	Bed cover			



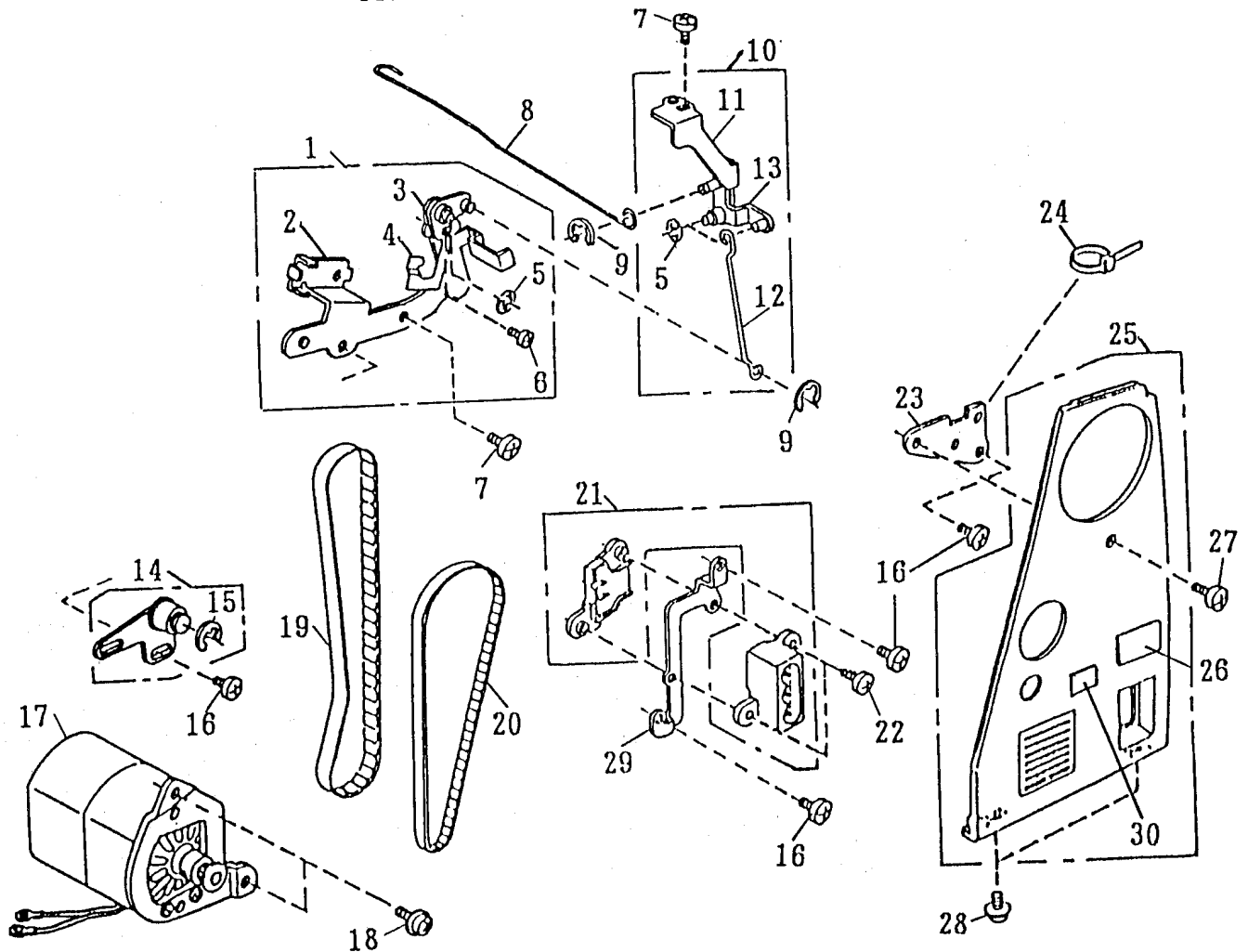
NO	Part NO	Part Name
1	652620001	Feed bar com. unit
2	614025002	Set screw
3	652109009	Feed dog
4	532030003	Center bar
5	000113605	Set screw 5 x 8
6	650612004	Feed adjuster unit
7	650085002	Fed bar spring
8	000111304	H. socket screw 5 x 8
9	650614006	Hook mec. com. unit
10	820123006	Hook shaft
11	000036500	Washer
12	652623004	Rotary hook unit
13	627190009	Magnet
14	627191000	Base plate
15	820374004	Set screw 2 x 2.3
16	650095005	Hook cover
17	650096006	Hook set plate
18	000107204	Tapping screw 3 x 12B
19	650171006	Position set plate
20	000070506	Washer
21	000101404	Set screw 4 x 6
22	627192001	Washer
23	625102008	Washer
24	650094004	Hook shaft base
25	000081005	Set screw 4 x 8
26	650097007	Feed transfer arm

NO	Part No	Part Name
27	650098008	Feed transfer plate
28	656159006	Washer 3.3
29	000103808	Set screw 3 x 5
30	650099009	Feed transfer spring
31	650023002	Washer
32	000002105	Snap ring E-3
33	820124007	Strings 1
34	820125008	Strings 2
35	650172007	Hinge screw
36	650101005	Feed transfer rod
37	820166001	Ring
38	000111201	H. socket screw 4 x 4
39	000036201	Washer
40	650078002	L. shaft f. bushing
41	753183014	Feed lifting cam
42	686035008	F. lifting cam spring
43	650076000	L. shaft teeth wheel
44	625118007	Feed cam ring
45	625120105	Fed cam
46	627207000	Feed cam spring
47	650074008	Feed cam ring
48	000121606	T. screw 3 x 12S
49	686613006	Lower shaft unit
50	820161006	F. lifting cam pin
51	650079003	L. shaft r. bushing



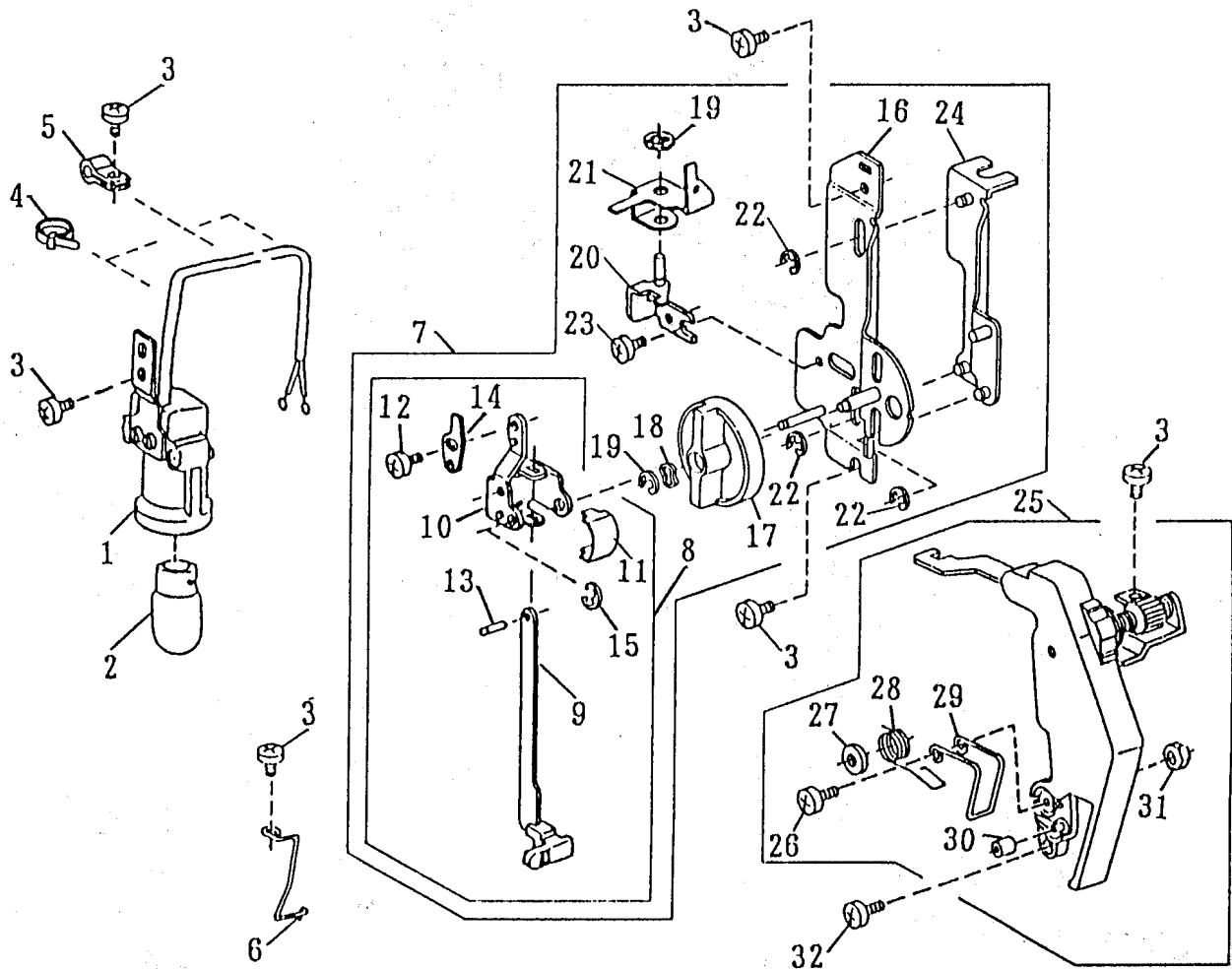
NO	Part NO	Part Name	NO	Part No	Part Name
1	650156005	Zigzag front rod	26	650066007	Clutch pin spring
2	000002105	Snap ring E-3	27	650067503	Clutch knob
3	686618001	Zigzag waving arm unit	28	650068009	Clutch spring
4	000107400	Tapping screw 4 x 8	29	000107307	Tapping screw 3 x 8B
5	650155004	Zigzag rod	30	000036201	Washer
6	652082005	Zigzag adjusting rod	31	650174009	Washer
7	650608007	Upper shaft unit	32	810346006	Set screw
8	650059007	Upper shaft	33	650070509	Clutch cap
9	627184000	Take-Up lever crank			
10	000021708	S.P. 4 x 22			
11	102073003	Set screw			
12	761052007	Set screw			
13	673061003	Upper shaft front bushing			
14	673063005	Upper shaft ring			
15	000111304	H. socket screw 5 x 5			
16	650060001	Worm gear			
17	000111201	H. socket screw 5 x 10			
18	000101301	Set screw 5 x 10			
19	673062004	Upper shaft rear bushing			
20	650063004	Upper shaft teeth wheel			
21	000030205	Snap ring E-8			
22	000036706	Washer			
23	650609503	Balance wheel unit			
24	650064500	Balance wheel			
25	650065006	Clutch pin			

Part list for Model MS2522



NO	Part NO	Part Name
1	654624001	Step up base unit
2	654141009	Step up base
3	753095007	Step up plate 1
4	654142000	Step up plate 2
5	000014007	Snap ring CS-4
6	000101507	Set screw 3.5 x 5
7	000101404	Set screw 4 x 6
8	753098000	BH connecting bar
9	000002105	Snap ring E-3
10	654644007	Link base plate unit
11	753117006	Link base plate
12	654140008	BH connecting bar 2
13	753118007	BH connecting link
14	753619003	Idler unit
15	000002806	Snap ring E-6
16	000081005	Set screw 5 x 10
17	M-2036	Motor unit
18	000115504	TP screw 5 x 10
19	650071005	Timing belt
20	650166008	Timing belt
21	730507109	Plug con. receptacle unit
22	000121400	Tapping screw 3 x 4B
23	652095001	Belt cover set plate
24	000053008	Binder
25	652624706	Belt cover

NO	Part No	Part Name
26	100096073	Rating plate
27	000101806	Set screw 4 x 16
28	000115607	TP screw 4 x 8
29	652159004	Receptacle set plate
30	753154005	BH sticker



NO	Part NO	Part Name
1	652516003	Lamp socket unit
2	000009009	Bulb 240V 15W BA15D
3	000101404	Set screw 4 x 6
4	000053008	Binder
5	000188405	Nylon crip
6	652137006	Arm thread guide 2
7	654623000	Front base plate unit
8	753626003	BH lever unit
9	753629109	BH lever unit
10	753026007	BH lever sup. plate
11	753027008	Spring
12	000101105	Set screw 3 x 4
13	000023009	S.P. 1.6 x 4
14	753029000	BH lever adj. plate
15	000001207	Snap ring E-2.5
16	654083002	Front base plate
17	826009106	Pressure dial
18	000116103	Spring washer
19	000014007	Snap ring CS-4
20	753023004	Link front base
21	753210000	Link front
22	000002105	Snap ring E-3
23	000081119	Set screw 4 x 6
24	654084003	Pressure adjusting plate
25	654104304	Thread tension unit

NO	Part No	Part Name
26	000104304	Set screw 3 x 14
27	652039007	Washer
28	652038006	Check spring
29	652037005	Thread guide
30	650043008	Cushion
31	000060857	Nut
32	000101703	Set screw 4 x 12